

SOUTH PRODUCTION NOTES

November 24, 2014
3-11 Shift

BASF EMPLOYEES
32 Last Recordable
512 Last Lost Time

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and Attach “Packaged By” label with your initials.

#1 MED / Si-1624:

Running- continue keep 5 bags ahead of Calciner. **We will run until the Hi Sil is out.**

Midnight shift: Continue

Day shift: Down due to manpower. Also, we had 10 bags on the floor.

Afternoon shift:

#1 RC / SI-1624:

Do not write on the bags anymore. These are finished bags that need to be shipped. If any bags are questionable, write it on a sheet of paper and put it in the label holder. Make sure to fill out an SAP sheet for the material coming off and Take Surface Areas per MOD. Starting to repack bags of material that are good. Some bags will need to be refired(list and order coming soon).

Midnight Shift: Continue. Midnight SA was 96

Day shift: Continued. Starting to repack bags of material that are good. Some bags will need to be re-fired (list and order coming soon).

Afternoon shift:

Exhaust to F1

#2 MED line / Cu-0860:

Continue. Be sure to use wet mix on every batch. Lot 486-487 is -in pass.

In the powder room, use only bags without an X on them.

Do not use drum for barrel cleaning.

Midnight shift: Continue (ran half of shift with OT)

Day Shift: Down due to manpower.

Afternoon Shift:

#2 RC/ Cu 0860:

Continue as feed available, Bladder on bag off station should be working now.

Midnight shift: Building feed

Day Shift: Started the feed.

Afternoon Shift:

Exhaust to F1

#3 MED/ D-1708:

Continue to run. PM's Finished, relocation of gas valve finished, OK to run

Midnight shift: Continue

Day Shift: Down due to manpower (20 bags on the floor also).

Afternoon Shift:

#3 RC / D-1708:

Continue. Call out maintenance if repairs are needed. Monitor fines and advise John. Need to close fines drums and place in Red zone, write the weight on the board in control room and include on SAP Sheets

Midnight shift: Continue

Day shift: Continued.

Afternoon Shift:

Exhaust to CTO

#4 RC / D-5253:

Out of feed. Samples have been missing, Verify that you are sampling per MOD.

Midnight shift: Feed as material available

Day Shift: Continued. Last bag hanging other than the bag that is on the National dryer scale.

Afternoon Shift:

Exhaust to Trimer

#5 RC / Cu-3818:

Make sure to get your surface areas!

Roto-lock repaired- Keep an eye on the discharge end. Begin feeding the "refire" bags with painted "X" on them in Al Gel. These bags do not need to be remade...add them to current lot. More phibrotech material is on site.

Midnight Shift: Material was blocked up on the discharge end most of the afternoon/evening. Got the vac-u-max discharge cleared, now trying to empty the calciner in order to re-start.

Day shift: Worked on unplugging. Need to evaluate if there is water getting into the air lines.

Afternoon shift:

Exhaust to 5A DC

#6 RC & Dryer / D-0756

Use Auto Sampler for bags. 32 oz and a 16 oz grab for every bag. Bag rack Raised to accommodate bags and keep from backing up chute. Screen

Changed to 14 Mesh per John, Be Sure to Check Weigh all bags and fill out sheet by Scale,
Midnight shift: Continue
Day Shift: Continued.
Afternoon shift:

Exhaust to Sly Scrubber

6 Tank /D-5253

Continue. Drain looked at by Schirmer and Lucas- not fixed yet
Midnight Shift: HOLD...need to find AMT. Operator began adding water to tank (1 tote) preparing to make next batch, but could not find the AMT. Need to find the AMT Monday.
Day Shift: AMT bags found(buried in B-16 and wrapped in plastic). Making tank second part of shift.
Afternoon shift:

New Pfaudler / D 5253

Gear have been fixed and Pfauder is operational. Vacuum and Pipe should be repaired by Saturday Afternoon.
Drum set up for drainage- see revised batch sheet.
Midnight shift: Down on midnight shift. Afternoon operator began adding water to tank 6 for next AMT solution, but could not find the AMT. Hold until this can be resolved.
Day shift: AMT bags found(buried in B-16 and wrapped in plastic). Making tank second part of shift.
Afternoon Shift:

7 Tank AMT

No activity yet. Tank will not be needed until late December...will try to get cleaning instructions soon.
Midnight Shift: NA
Day Shift: NA
Afternoon shift: NA

Old Pfaudler / D-0756:

Running. Continue to run to keep up with #6 Dryer/Calciner
Midnight Shift: Continue
Day Shift: Continued. Make sure buggies are covered.
Afternoon shift:

National Dryer: D-5253

Use blue totes to empty Pfaudler, and ONLY - **Use one buggy!!**

Midnight Shift: feeding as material available

Day shift: Fed remaining material from totes.

Afternoon Shift:

PK Blender/AI 3915:

Continue as manpower is available. New Screener is running. Be sure to only screen 1 batch ahead of what you are making in the PK. We cannot let the screened sterotex/graphite sit. It causes havoc on the Horne machines.

Midnight Shift: Did not run

Day shift: The screw fitting that holds the PK lid on is stripped. W.O.W.

Afternoon shift:

Abbe Blender / 5206 Done

Done for a while. Area Cleaned and Contractors finished with Sprinkler work

Midnight shift: NA

Day shift: NA

Afternoon shift: NA

Tower 3/ Cu 0860:

Running

Midnight Shift: Continue

Day shift: Loaded and running. About another 20 hours.

Afternoon shift:

Tower 6 / Cu 0860:

Running

Midnight Shift: Should be down on day shift Monday, but will wait until N2 line space available

Day shift: Loading late on first shift.

Afternoon shift:

North Screener / Cu-0860:

Change to Cu-0860. Keep running

Midnight shift: Continue

Day shift: Continued.

Afternoon shift:

South Screener / Cu-0860:

Change to Cu-0860. Keep running
Midnight shift: Continue
Day shift: Continued.
Afternoon Shift:

#2662 (west) Pill Machine / Al-3915 T 5/32:

Running, when able.
Midnight shift: Continue
Day Shift: Down(manpower).
Afternoon shift:

#2664 (east) Pill Machine / Al-3915 T 5/32:

Running, when able.
Midnight shift: Continue
Day Shift: Down(manpower).
Afternoon shift:

TK #2 / V 2010 P :

BI Mill has several work orders submitted for bearing replacement and new slide gate and drop chute on DC. WOW's by Grodecki
Midnight shift:
Day Shift: Continued.
Afternoon shift:

TK #4 / Cu 0203:

Continue to load. The first two lots of the 0248 material are good to load (lot 108 and 109). WOW for Dust collector.
Midnight shift: Continue
Day Shift: Continued. More material found.
Afternoon shift:

Harrop Kiln / Al 3920:

Al 3920 - 90 min Cart
Midnight shift: Continue
Day Shift: Continued.
Afternoon shift:

Building 27 Belt Filter / Cu 6081:

Hold for the weekend— Please fill bags to 1200# and ensure bags are clean of powder on the outside of them and the pallets as they have to be transported down the street.

Midnight shift: Hold, need to determine Monday morning when we are starting back up, and how many batches remain

Day shift: Still on hold until tunnel kiln #4 finishes.

Afternoon Shift:

Priorities:

These items should all be considered urgent will require call outs for maintenance issues and/or processing issues.

- 1) #3 MED/#3RC/CTO
- 2) West Pfaudler/National Dryer#4RC/Trimer
- 3) Reduction Towers
- 4) Reduction Tower Screeners
- 5) #1 Line
- 6) Milling V-2046 P
- 7) #2 Tunnel Kiln
- 8) #5 RC
- 9) #2 Line/#2RC
- 10) East Pfaudler/HC-11 Dryer/#6 RC
- 11) Horne Tabletting
- 12) South Precip
- 13) Tunnel Kiln Area - Touch up paint on Cu-0860 ERL green drums